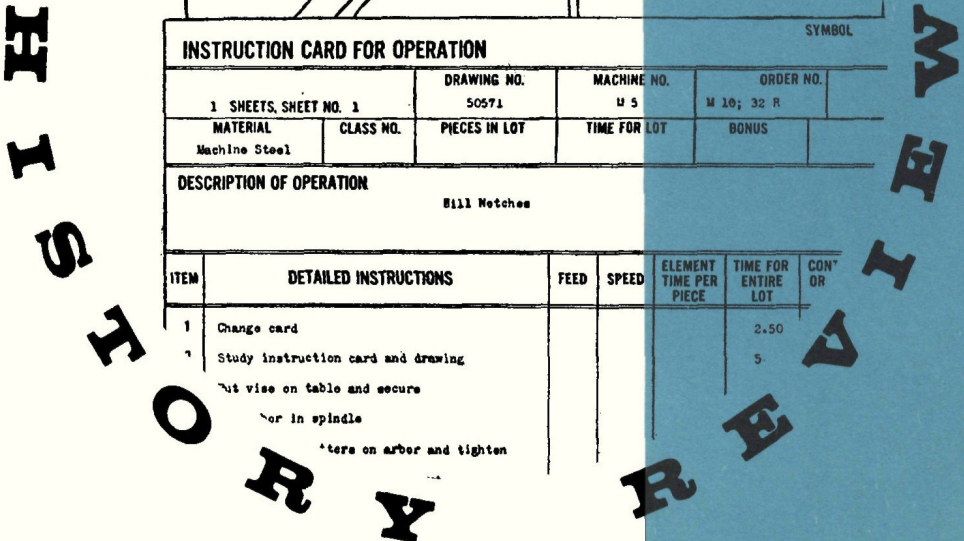
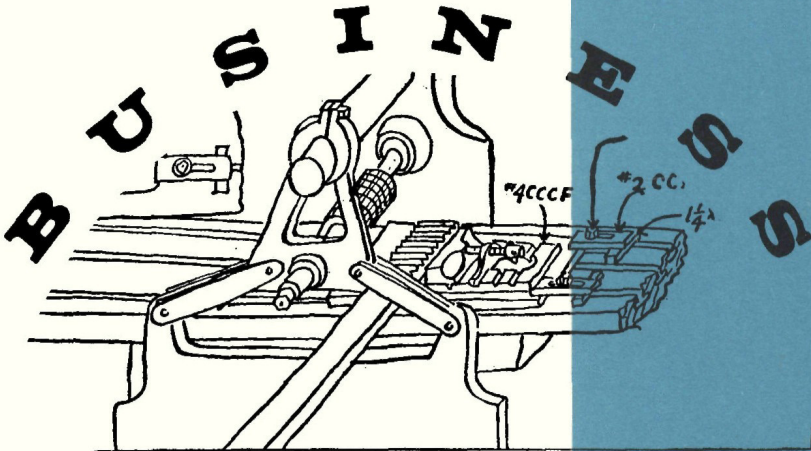




- Factory Development before Arkwright
- Scientific Management and Labor, 1880-1915
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- EDITOR'S CORNER
- BOOK REVIEWS



INSTRUCTION CARD FOR OPERATION					SYMBOL	
1 SHEETS, SHEET NO. 1		DRAWING NO. 50571	MACHINE NO. U 5	ORDER NO.		
MATERIAL Machine Steel	CLASS NO.	PIECES IN LOT	TIME FOR LOT	BONUS		
DESCRIPTION OF OPERATION						
Mill Notches						
ITEM	DETAILED INSTRUCTIONS	FEED	SPEED	ELEMENT TIME PER PIECE	TIME FOR ENTIRE LOT	CON' OR
1	Change card				2.50	
2	Study instruction card and drawing				5.	
	Put vise on table and secure					
	Put work in spindle					
	Adjust feeders on arbor and tighten					

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COVER: Instruction card for milling notches
in a bar of machine steel—
accouterment of scientific man-
agement. See pp. 479-500.

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