## Effects of Deposition Conditions on Hydrous Ruthenium Oxides Coatings on Ti Substrate for Supercapacitors by Cathodic Deposition Method

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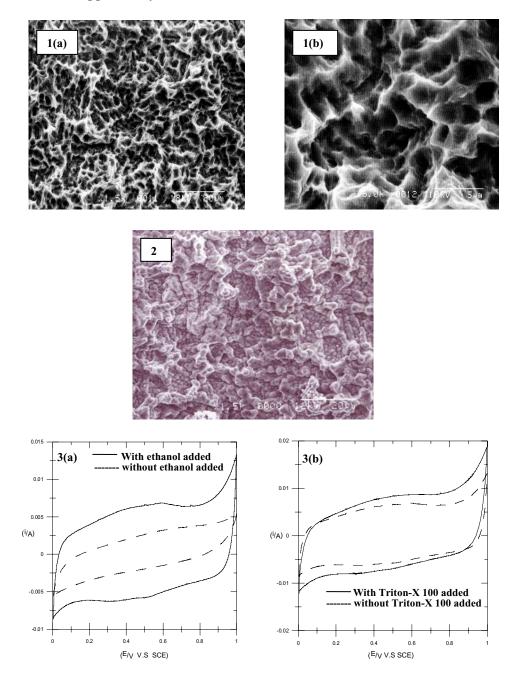
Supercapacitors have many advantages using in electrical devices for their larger capacitance  $\cdot$  high power density and long cycle life [1]. In general, supercapacitors can be classified into two categories, namely, pseudo-capacitors and double-layer capacitors. The fomer stores electrical charges in electrode surface region by faradaic reaction. While, in the latter, electrical charges are stored ate the double-layer formed at electrode/electrolyte interface. Various methods have been utilized to manufacture electrode including cyclic voltammetric method  $\cdot$  sol-gel method  $\cdot$  anodizing  $\cdot$  cathodic deposition method and etc.[2].

In this study, hydrous ruthenium oxide was deposited on Ti substrate by cathodic deposition method. Ti substrate was first cleaned thoroughly by acetone and followed by chemical etching of 5%HF for 5 minutes and 50%HCl for 15 minutes. These processes will produce many intensive voids which increase the mechanical lacking of the coating layer. The specimen was then immersed into the coating bath. The electrical capacity characteristics of coating were examined by cyclic voltammetry. The effects of electric capacity upon changing the concentration of ethanol and interfacial activated agents were also investigated. The microstructure of hydrous ruthenium oxide coating was also observed by scanning electron microscopy.

Figure 1(a) and (b) illustrates the microstructure after chemical etching of Ti substrate. It demonstrates that microvoids were produced on the surface of Ti substrate. Figure 2 shows the surface structure of hydrous ruthenium oxide coating. The electrical capacitance of specimen without any additives was measured about 255F/g. It was observed that the electrical capacitance of specimen with ethanol added in the deposition bath was measured about 428F/g. Figure 3(a) reveals the difference of electrical capacity characteristics of specimens with or without ethanol added in deposition processes. Obviously, ethanol added in the deposition bath will increase tremendously on the electrical electrical capacity characteristics. The reason could be that ethanol increase the effective current during deposition which leads the increasing of the amount of hydrous ruthenium oxide onto the Ti substrate. However, it was investigated that he electrical capacitance of specimen with interfacial activated agent (Triton X-100) added in the deposition bath was Figure 3(b) demonstrates the difference of electrical capacity measured about 343F/g. characteristics of specimens with or without Triton X-100 added during deposition processes. Although added of interfacial activated agent can increase the amount of hydrous ruthenium oxide onto the Ti substrate, the electrical capacitance was found decreasing.

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- Fig.1 (a) The microstructure after chemical etching of Ti substrate demonstrating that microvoids were produced on the surface of Ti substrate.
  - (b) The microstructure after chemical etching of Ti substrate in higher magnification from (a).
- Fig.2 Surface structure of hydrous ruthenium oxide coating without any additives.
- Fig.3 (a) The difference of electrical capacity characteristics of specimens with or without ethanol added in deposition processes.
  - (b) The difference of electrical capacity characteristics of specimens with or without Triton X-100 added during deposition processes.