## HRTEM Study of Dissociated Dislocation Structures in Low-Angle Grain Boundaries of Alumina

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Alumina ( $\alpha$ -Al<sub>2</sub>O<sub>3</sub>) is widely used for high-temperature structural applications. Since plastic deformation occurs by dislocation glides, it is important to understand the structures of dislocations with an atomic level. In alumina two major slip systems, (0001)1/3<1120> and {1120}<1100>, are dominantly activated at elevated temperatures [1]. These slip dislocations are observed to be dissociated into 1/3<1010> partial dislocations as following equations.

$$\frac{1/3<1120> \to 1/3<1010> + 1/3<0110>}{<1100> \to 1/3<1100> + 1/3<1100> + 1/3<1100>} (1)$$

Alumina possesses the so-called corundum structure, and the 1/3 < 1100 fault vector coincides with a translation vector in the anion sublattice but not in the cation sublattice. Thus, 1/3 < 1100 partial dislocation leads stacking faults in the cation sublattice. The stacking faults are formed on the  $\{1120\}$  or  $\{1100\}$  planes [2]; however their atomic structures and fault energies are not experimentally well characterized yet.

Low-angle grain boundaries consist of edge dislocations. Burgers vectors of the dislocation are usually selected to be normal to the grain boundary planes. In order to characterize the structures of 1/3 < 1120 > and < 1100 > dislocations, we fabricated alumina bicrystals with the  $\{1120\}/<1100 > 2^{\circ}$  and the  $\{1100\}/<1120 > 2^{\circ}$  low-angle tilt grain boundaries and observed the boundary dislocations by high-resolution transmission electron microscopy (HRTEM).

FIG. 1 shows a HRTEM image of dislocation pairs formed in the {1120}/<1100> grain boundary. An analysis using Burgers circuit revealed that they are 1/3<1010> and 1/3<0110> partial dislocations formed by the dissociation reaction of EQ. 1, and it is found that the stacking fault is formed {1120} plane. The average interval of partial-dislocation pairs and width of the stacking faults were 14.7 nm and 3.3 nm, therefore the stacking fault energy are estimated to be 0.32 Jm<sup>-2</sup> by elastic theory (where the infinite dislocation configuration was considered [3, 4]). FIG. 2 shows a HRTEM image of dislocation triplets formed in the {1100}/<1120> low-angle grain boundary. From Burgers circuits the total fault vector of the triplet is found to be <1100> and each partial dislocation has the 1/3<1100> vector. This is consistent with the dissociation reaction based on EQ. 2. The partial dislocations are connected with two stacking faults on the {1100} plane. The average interval

of partial-dislocation triplets and width of the stacking faults were 22.4 nm and 5.3 nm, and the stacking fault energies are estimated to be 0.40 Jm<sup>-2</sup>. It is noted that the right and the left stacking faults are different in structure [2, 5]. In the presentation, we will discuss the dissociated dislocation structure in detail, and we will also demonstrate dopant segregation behavior around the dislocation cores by HAADF-STEM.

## References

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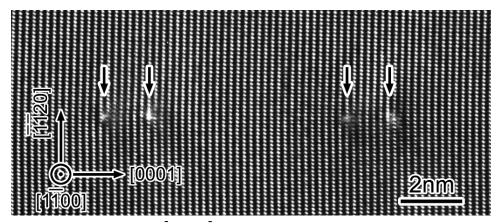


FIG. 1. A HRTEM image of  $\{11\overline{2}0\}/<\overline{1100}>2^{\circ}$  tilt grain boundary. The dislocations dissociate into  $1/3<10\overline{10}>$  and  $1/3<01\overline{10}>$  partial dislocations with a stacking fault on the  $\{11\overline{2}0\}$  plane.

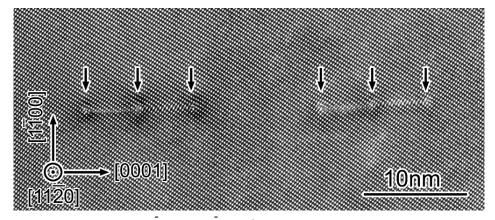


FIG. 2. A HRTEM image of  $\{1\bar{1}00\}/<11\bar{2}0>2^{\circ}$  tilt grain boundary. The dislocations dissociate into three  $1/3<1\bar{1}00>$  partial dislocations with stacking faults on the  $\{1\bar{1}00\}$  plane.