

## CNTs by CVD: Control of Diameters and Lengths

R. Pérez-Bustamante,\* F. Pérez-Bustamante,\* W. Antúnez-Flores, \* K. Campos-Venegas, \*  
P. Amezaga-Madrid, \* O. Vega-Becerra, \* I. Estrada-Guel,\* R. Martínez-Sánchez, \* and  
M. Miki-Yoshida \*

\* Centro de Investigación en Materiales Avanzados (CIMAV), Laboratorio Nacional de Nanotecnología, Miguel de Cervantes No.120, C.P. 31109, Chihuahua, Chih., México.

Carbon nanotubes (CNTs) were synthesized by chemical vapor deposition (CVD). The CVD system used for the synthesis of CNTs has two heating zones. The first one, at low temperature (~450 K), has the function of evaporating the precursor solution, that was injected by a carrier gas (Argon), to the second heating zone, at high temperature (870 K), where the reaction takes place. The solution was introduced into the first heating zone by a peristaltic pump.

The formation and characteristics of CNTs were studied modifying several parameters such as: flow rate, deposition time, heating zone temperature, type of substrate, concentration of ferrocene in the precursor solution. Web-like arrays and bundles arrays of ultralong CNTs [1] were obtained. The microstructural characterization was carried out by scanning electron microscopy (SEM) and transmission electron microscopy (TEM).

The Fig. 1 shows SEM micrographs of the CNTs produced using a ferrocene-toluene solution on a Si substrate. It is observed the effect of synthesis time over the morphology and the diameter of the nanotubes. CNTs with diameters of 7.5 nm after 15 s of synthesis are presented in Fig. 1a. Fig. 1b to 1d the effect of synthesis time (30 s, 5 min and 60 min respectively), on geometrical characteristics of CNTs, is presented. However, it is observed that from 5 minutes of the solution deposition, bundles arrays are formed. Nanotubes with diameters of ~80 nm are obtained after 1 h of synthesis (Fig. 1d). For this time of synthesis (1h) we were able to produced CNTs with ~2 mm of lengths as it can be observed in Fig. 1e.

The growth of CNTs using a ferrocene-ethanol [2] and a ferrocene-toluene solution on different substrates was also studied. For these series of experiments it was observed that CNTs produced using ethanol are a promising way to the synthesis of SWCNTs. Their grown on Nickel and Inconel sheets are presented in Figure 2 (a,b). The growing of CNTs using toluene over the same substrates is also presented in Figure 2 (c,d).

From the results presented above is clearly observed that an effective way to produced ultralong carbon nanotubes is through the use of ferrocene-toluene as precursor. However the production of single wall nanotubes must be studied by the use of ethanol as precursor.

### References

- [1] Chien-Chao Chiu et al., *Surface & Coatings Technology*, 200 (2006) 3215-3219
- [2] S. Chaisitsak et al., *Diamond and Related Materials*, 16 (2007) 1958-1966.
- [3] Thanks to E. Torres-Moye and J. Lugo-Cuevas for their technical assistance.

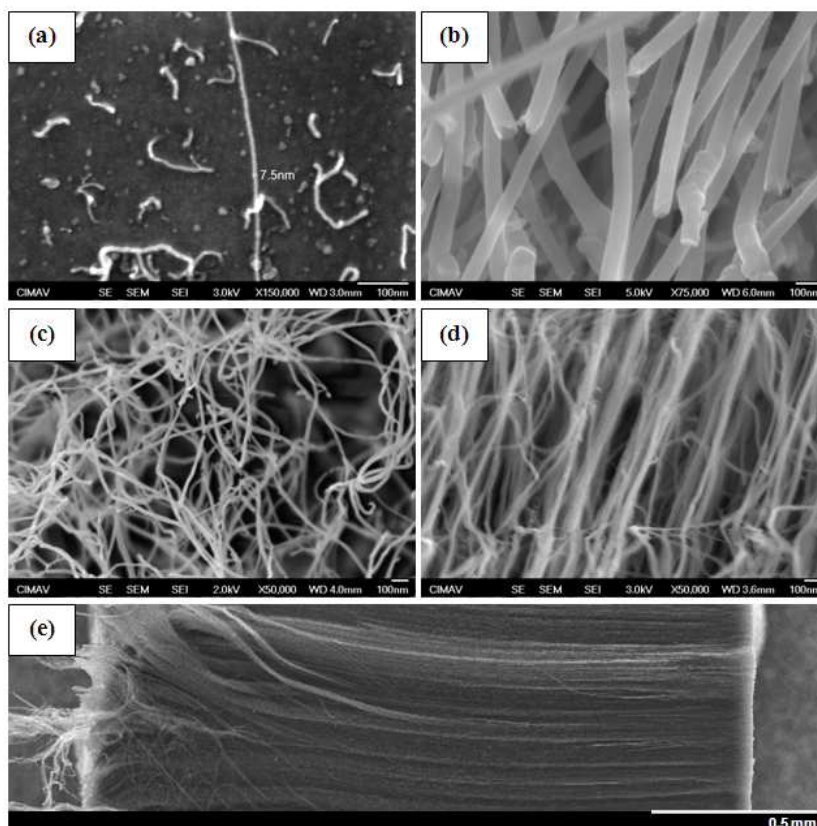


FIG. 1. SEM micrographs of CNTs growth with different time of synthesis (a) 15s, (b) 30 s, (c) 5 min and (d) 30 min. (e) Very long CNTs obtained by CVD.

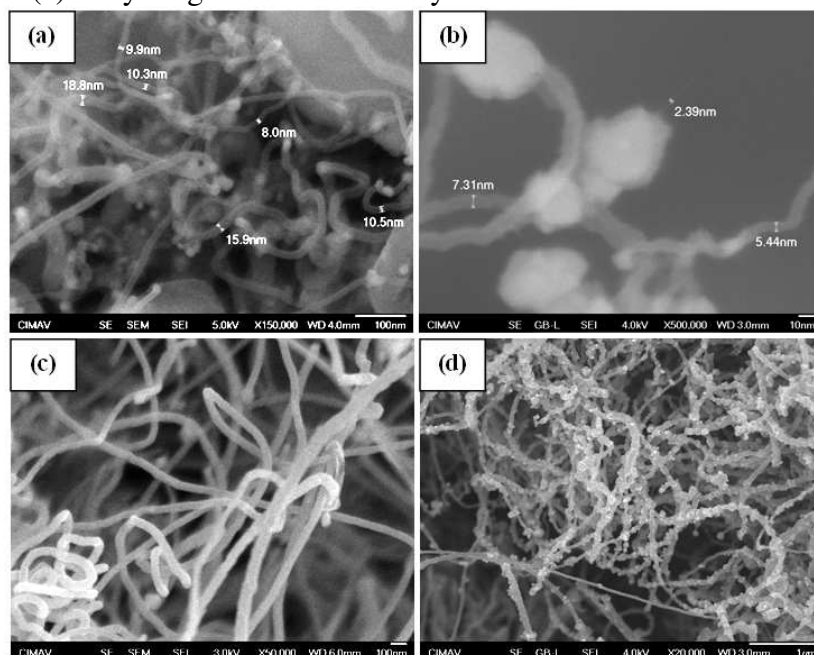


FIG. 1. Ferrocene-ethanol solution for the growth of CNTs on (a) Nickel and (b) Inconel. Ferrocene-toluene solution for the growth of CNTs on (c) Nickel and (b) Inconel.