SYNTHESIS, STRUCTURE, AND FERROELECTRICITY OF A KAOLINITE-p–AMINOBENZAMIDE INTERCALATION COMPOUND

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Abstract—The construction of organic-inorganic hybrid ferroelectric materials with larger, high-polarity guest molecules intercalated in kaolinite (K) faces difficulties in terms of synthesis and uncertainty of structure-property relationships. The purpose of the present study was to optimize the synthesis method and to determine the mechanism of ferroelectric behavior of kaolinite intercalated with p-aminobenzamide (PABA), with an eye to improving the design of intercalation methods and better utilization of clay-based ferroelectric materials. The K-PABA intercalation compound (chemical formula Al2Si2O5(OH)4∙(PABA)0.7) was synthesized in an autoclave and then characterized using X-ray diffraction (XRD), infrared spectroscopy (IR), thermogravimetric analysis (TGA), and scanning electron microscopy (SEM). The experimental results showed that PABA expanded the kaolinite interlayer from 7.2 Å to 14.5 Å, and the orientation of the PABA molecule was \sim 70° from the plane of the kaolinite layers. The amino group of the PABA molecule was close to the Si sheet. The presence of intermolecular hydrogen bonds between kaolinite and PABA and among PABA molecules caused macro polarization of K-PABA and dipole inversion under the external electric field, resulting in K-PABA ferroelectricity. Simulation calculations using the Cambridge Sequential Total Energy Package (CASTEP) and the ferroelectricity test revealed the optimized intercalation model and possible ferroelectric mechanism.

Keywords—Ferroelectricity · Intercalate · Kaolinite · p-Aminobenzamide · Structure

INTRODUCTION

Ferroelectric material can reveal the switching of electric polarization, and exhibit many excellent characteristics, such as pyroelectricity, piezoelectricity, optical nonlinearities, and the electro-optic effect. Since ferroelectricity was discovered in Rochelle salt (NaKC₄H₄O₆⋅4H₂O) (Valasek [1921\)](#page-8-0), ferroelectric material has always been an important topic in condensed matter science, and the application is important as a basic element of devices and memories (Lines & Glass [2001](#page-8-0)). Recently, much attention has been focused on developing inorganic-organic hybrid ferroelectric materials (Guloy et al. [2001;](#page-8-0) Zhao et al. [2009;](#page-9-0) Chen et al. [2015](#page-7-0); Huang et al. [2017;](#page-8-0) Xu et al. [2017](#page-9-0); Ji et al. [2018\)](#page-8-0) because of the advantages of combining an inorganic unit (rigid, dimensional stability, and thermal stability) with organic components (straightforward synthesis approach, easily tailored molecular structure, and functional properties). The technologically useful ferroelectricity requires that the compound crystallizes only in a polar space group. Over the past decades, supramolecular chemistry and crystal engineering strategies have exhibited remarkable capabilities in self-assembly of designed functional materials (Lehn [1985](#page-8-0); Desiraju & Parshall [1989](#page-8-0); Fabbrizzi & Poggi [1995;](#page-8-0) Braga & Grepioni [1999](#page-7-0); Guloy et al. [2001;](#page-8-0) Desiraju [2007;](#page-8-0) Radhakrishnan [2008\)](#page-8-0).

As a natural clay mineral, kaolinite (K, chemical formula $Al_2Si_2O_5(OH)_4$) with a typical 1:1 dioctahedral layered structure (Murray & Keller [1993\)](#page-8-0) forms an excellent host material. The layers are stacked along the c axis via hydrogen bonds and dipolar interactions, and due to attractive Van der Waals forces. The polar interlayer space can accommodate guest molecules to form intercalation compounds. Due to the tight bonding between the kaolinite layers, only a few small molecules with high polarity can be intercalated directly into kaolinite. These include dimethyl sulfoxide (DMSO) (Fafard et al. [2017\)](#page-8-0), potassium acetate (KAc) (Kristof et al. [1993](#page-8-0); Yariv et al. [2000;](#page-9-0) Frost et al. [2001](#page-8-0)), hydrazine (Barrios [1977](#page-7-0); Frost et al. [1999;](#page-8-0) Cruz & Franco [2000\)](#page-8-0), formamide (Adams et al. [1976](#page-7-0); Theng [1984](#page-8-0)), phenylphosphonic acid (Breen et al. [2002](#page-7-0)), and urea (Seifi et al. [2016;](#page-8-0) Zhang et al. [2016](#page-9-0)), whereas most other functional guests are usually indirectly intercalated by replacing previously intercalated molecules, which limits the application of kaolinite intercalation compounds in environmental protection (He et al. [2001\)](#page-8-0), polymer-clay nanocomposites (Liu [2007](#page-8-0); Letaief & Detellier [2009;](#page-8-0) Matusik et al. [2011\)](#page-8-0), electrochemistry (Braggs et al. [1994;](#page-7-0) Letaief et al. [2008](#page-8-0); Dedzo et al. [2012](#page-8-0)), catalysis (Nakagaki et al. [2004;](#page-8-0) Ayodele & Hameed

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[2013\)](#page-7-0), pharmaceuticals (Carretero & Pozo [2009\)](#page-7-0), ionic liquids (Letaief & Detellier [2009](#page-8-0); Dedzo & Detellier [2013\)](#page-8-0), and dielectrics (Orzechowski et al. [2006](#page-8-0); Wang et al. [2018](#page-8-0)), etc. The ferroelectricity of kaolinite intercalation compounds, however, has received much less attention. Using Grand canonical Monte Carlo simulations, Croteau et al. ([2010](#page-7-0)) investigated the structure of water adsorbed on kaolinite surfaces with trenchlike defects, which indicated that kaolinite has unique advantages in the construction of inorganic-organic hybrid ferroelectrics. Others (Zhao et al. [2012](#page-9-0); Qiao et al. [2017\)](#page-8-0) reported that kaolinite intercalated with selected small molecules (DMSO, urea, and ethylene glycol) exhibited ferroelectricity. Consequently, insofar as crystal-oriented synthesis of kaolinite-based inorganic-organic hybrid ferroelectrics is concerned, a feasible strategy for achieving polar hybrid crystals is to select or design suitable organic guest molecules to intercalate kaolinite.

In the present study, PABA was selected as the candidate for intercalation for two reasons: (1) PABA with an acceptor amide group on the first carbon atom of the benzene and a donor amino group on the fourth carbon atom (Fig. 1) has high polarity, so the formation of an intercalation compound is possible through hydrogen bonds interacting with $SiO₄$ or hydroxyl groups (Al-OH) on the inner surface of kaolinite layers. (2) PABA can provide maximum acentricity for the molecule and give rise to a non-centrosymmetric crystal structure (Almeida et al. [2013\)](#page-7-0) due to the aforementioned special structure, thus the intercalation compound is more likely to crystallize in a polar space group, which is favorable for the construction of hybrid ferroelectrics with large polarity. However, negative factors still exist: firstly, PABA has a high melting point (182–184°C) and a larger molecular size than DMSO and urea, so kaolinite intercalation is difficult to achieve using traditional methods (melting or mechanical stirring for a long time); secondly, direct observation of the binding mode between PABA and kaolinite is difficult, which means the mechanism by which ferroelectricity is achieved is unclear. In contrast, the autoclave method is suitable for higher-temperature synthesis reaction, because of the advantages of the lack of requirement for stirring and a definite pressure being exerted to facilitate the intercalation, so the above problems of synthesis can be solved easily. At the same

Fig. 1 Schematic diagram of the crystal structure of the PABA molecule drawn according to cif file (Alléaume [1967;](#page-7-0) Berkovitch-Yellin et al. [1985\)](#page-7-0).

time, theoretical calculations can be used in the design of new materials by simulating the bonding mode between guest molecules and the kaolinite layer, by supplementing the information obtained from chemical experiments, and by predicting ferroelectricity of the intercalation compound that have not been observed so far. The purpose of the present study was to test the autoclave method for preparing K-PABA and to characterize the resulting intercalated structure and explain a possible mechanism for its ferroelectric properties.

EXPERIMENTAL

Materials

The kaolinite sample (KGa-1b) was obtained from the Source Clays Repository of The Clay Minerals Society. It has an average particle size of 1250 mesh, contains some Fe₂O₃ (≤ 0.03 wt.%), Al₂O₃ (36 \pm 0.5 wt.%), and SiO₂ (47 \pm 0.5 wt.%). Analytical grade DMSO and PABA purchased from Aladdin Reagent Co., Ltd. (Shanghai, China) were used without further purification, and all operations were carried out in air.

Preparation of K-PABA Intercalation Compound

The K-PABA intercalation compound was prepared in an autoclave by replacing a DMSO precursor. The K-DMSO precursor was prepared first according to the disclosed procedure (Takenawa et al. [2001](#page-8-0)). Secondly, PABA (1.0 g) and K-DMSO (1.0 g) were sealed in a 25 mL autoclave for heating at 180°C for 12 h and then cooled to ambient temperature. 30 mL of hot ethanol was added and then the sample was stirred for 10 min, separated by a Buchner funnel suction filter (100 mm diameter membrane) to remove adsorbed guest molecules, and then the solid powder was dried at 60° C for >24 h.

In addition, to achieve the optimum preparation conditions of K-PABA, a series of K-PABA samples was synthesized at various preparation temperatures (from 150 to 200°C) and times (from 7 to 17 h at 180° C), and the relationship between the rate of intercalation (I.R.) and preparation conditions was investigated in detail.

Characterization

X-ray diffraction (XRD) patterns of kaolinite and the intercalated samples were measured using a Bruker D8 Advance Diffractometer (Bruker AXS, Rheinstetten, Baden-Wuerttemberg, Germany) with CuK α radiation ($\lambda = 1.5418$ Å) at ambient temperature. Fourier-transform Infrared spectroscopy (FTIR) was carried out using a Nicolet AVATAR-360 spectrometer (Nicolet Instrument Corp., Madison, Wisconsin, USA) (KBr disks, 4000–400 cm–¹). Thermogravimetric (TG) analysis was performed using a simultaneous SDT 2960 DTA-TG (TA instrument, Inc., New Castle, Delaware, USA); the sample was held in a Pt pan under a N_2 flow rate of 100 mL min⁻¹ and heated at a ramping rate of 10° C·min⁻¹ from ambient temperature to 700°C. The morphology of the samples was investigated using an Hitachi S-4800 scanning electron microscope (SEM) (Hitachi High-Technologies Corp., Tokyo, Japan). The polarization– electric field $(P-E)$ hysteresis loops for the powdered samples were performed using a Precision Multi-ferroeletric tester (Radiant Technologies, Inc. Albuquerque, New Mexico, USA) in an AC electric field, the powdered samples were pressed into pellets at 10 MPa for 1 min with a thickness of ~0.359 mm and an area of 132.67 mm^2 , and each pellet was sandwiched by copper electrodes and immersed in insulating oil while being measured.

Computational Details

The primitive unit cell of kaolinite is known as $a = 5.15 \text{ Å}$, $b = 8.94$ Å, $c = 7.39$ Å, and $\alpha = 91.93^\circ$, $\beta = 105.04^\circ$, $\gamma =$ 89.79°, then one supercell was built with the basal spacing of layers set to 14.5 Å obtained from the XRD measurements. The possible structural models of K-PABA were calculated using the quantum mechanical program CASTEP (Segall et al. [2002;](#page-8-0) Clark et al. [2005\)](#page-7-0) with the GGA-PW91 (generalized gradient approximation-Perdew-Wang 91) function (Perdew et al. [1996](#page-8-0)), which is appropriate for the relatively weak

interactions (Martorell et al. [2010\)](#page-8-0). The cutoff energy based on the plane wave was set at 300 eV for K-PABA. The convergence parameters were set as follows: self-consistent field (SCF) tolerance, 1×10^{-6} eV per atom; total energy tolerance, 1×10^{-5} eV per atom; maximum force tolerance, 0.03 eV \AA^{-1} ; maximum stress component, 0.05 GPa; and displacement of convergence tolerance, 0.001 Å. The other calculation parameters were set at the default values in the CASTEP code. All the aforementioned limits were able to constrain accurately the simulative process to end with a stable construction of K-PABA.

RESULTS AND DISCUSSION

XRD Analysis

The XRD pattern (Fig. 2a) displayed the 001 reflection at 7.2 Å (12.12°2θ) of pure kaolinite. A new, sharp, highintensity peak appeared in K-DMSO with a d_{001} value of 11.2 Å (7.94 \degree 2 θ), which represents a lattice expansion of 4.0 Å relative to pure kaolinite. The PABA-intercalated kaolinite obtained from K-DMSO was a white powder with a basal lattice spacing of 14.5 Å $(6.12^{\circ}2\theta)$, which represents a lattice expansion of 7.3 Å in relation to pure kaolinite. In this case, the

Fig. 2 XRD patterns (5-30°2θ) of (a) K, K-DMSO, and K-PABA at 180°C, (b) plot of the K-PABA intercalation rate (I.R.) versus synthesis temperature $(150-200^{\circ}\text{C})$, (c) plot of the K-PABA intercalation rate (I.R.) versus synthesis time (7–17 h at 180°C).

I.R. can be calculated directly as 78.4% based on the change of diffraction peak intensity before and after intercalation (Ledoux & White [1964](#page-8-0)). Meanwhile, the XRD pattern (Fig. [2a](#page-2-0)) showed no evidence of a DMSO residue in the K-PABA, implying that the substitution of PABAwas completed and that the only crystalline materials observed within the matrix were kaolinite and the expected K-PABA intercalated composite. In addition, based on the plots of intercalation rate versus temperature and time (Fig. [2b and c](#page-2-0)), the ideal condition for K-PABA synthesis was 180°C for 12 h.

FTIR Analysis

FTIR measurements (Fig. 3) revealed three characteristic bands for kaolinite at 3695, 3662, and 3652 cm^{-1} , being ascribed to weak, acid-active, inner-surface hydroxyl groups (inner-surface OH) and a sharp peak at 3620 cm^{-1} , being assigned to an inner hydroxyl band (inner OH) (Balan et al. [2010](#page-7-0)). K-DMSO produced two bands at 3695 and 3620 cm⁻¹ similar to pure kaolinite, while the band at 3652 cm^{-1} disappeared and that at 3662 cm⁻¹ became sharper, suggesting the formation of hydrogen bonds between inner-surface OH and the Si=O group of the DMSO. Slightly stronger new bands were observed at 3536 and 3500 cm^{-1} , suggesting that the inner surface OH bands were disturbed by intercalation molecules. In addition, K-DMSO also had two weak, broad bands at 3023 and 2937 cm^{-1} ; while liquid DMSO appeared at 2994 and 2911 cm^{-1} , which is related to the symmetric stretching of –CH₃ in DMSO.

In contrast, only two sharper characteristic OH bands of kaolinite were observed at 3695 and 3620 cm^{-1} in K-PABA, as well as a band at 3500 cm^{-1} and a new shoulder peak at 3635 cm–¹ , indicating that PABA successfully replaced DMSO and formed hydrogen bonds with kaolinite layers. Bands at 3481 cm^{-1} and 3468 cm^{-1} correspond to the stretching vibration of N–H of PABA. A strong, sharp peak at 3408 cm^{-1} and two broad bands at 3357 cm^{-1} and 3224 cm^{-1} indicate the associations existing between guest molecules, similar to that

observed for pure PABA molecules at 3326 cm–¹ and 3323 $cm⁻¹$. In addition, the stretching vibration bands of the aromatic ring skeleton (Gardolinski et al. [2000\)](#page-8-0) were observed in the range $1606-1443$ cm⁻¹, while a band at 840 cm⁻¹ confirmed the guest molecule was a para-disubstituted compound on the benzene ring. The band at ~ 1630 cm⁻¹ was attributed to the overlap of N–H bending and C=O stretching vibrations, which moved \sim 20 cm⁻¹ toward the low-wavenumber region compared with C=O of the free amide group, indicating that C=O of the amide group in the guest molecule also formed hydrogen bonds. Therefore, some conclusions can be drawn: K-PABA was prepared successfully, which was consistent with the XRD results, and both C=O and N–H from PABA molecules participated in the formation of hydrogen bonds. However, whether N–H comes from the amino or amide group needs further research.

TG Analysis

The TG curves for the pure kaolinite (Fig. [4\)](#page-4-0) showed a mass-loss step (at \sim 500 $^{\circ}$ C) related to the thermal dehydroxylation of kaolinite into meta-kaolinite. For K-DMSO, the initial decrease in the mass was probably related to the removal of adsorbed water, but the intense decrease in mass $(\sim 13\%)$ between 100 and 207°C was associated with the removal of DMSO molecules. The jump at \sim 500°C was similar to that observed in pure kaolinite. The TG curve for K-PABA proved that heating at 207°C decreased the mass of the sample by 21.19% and then, after heating at 344° C, to a relative decrease of 11.46%. The 21.19% decrease was assigned to deintercalation and decomposition of PABA molecules, indicating that the kaolinite inorganic layers improved the thermal stability of PABA (Prasad et al. [2011](#page-8-0)). The second decrease (at \sim 344–620°C) was interpreted as a dehydroxylation of kaolinite similar to pure kaolinite. This process generated a mass loss of 11.46%, similar to the 13.9% value predicted from the theoretical formula of pure kaolinite $(Al_2Si_2O_5(OH)_4)$ (Kristof

Fig. 3 FTIR of liquid DMSO, pure PABA, K, K-DMSO, and K-PABA in the wavenumber range 4000–400 cm⁻¹.

Fig. 4 TG curves of K, K-DMSO, and K- PABA.

et al. [1999\)](#page-8-0). Finally, the chemical formula of K-PABA can be expressed as $Al_2Si_2O_5(OH)_4$ ⋅(PABA)_{0.7} on the basis of mass loss (21.19%) and intercalation rate (78.4%).

SEM Analysis

The SEM image of pure kaolinite morphology (Fig. 5a) revealed a well ordered stack with a tightly layered structure. The morphology of K-DMSO is almost the same as pure kaolinite (Fig. 5b), indicating that K-DMSO still has a long-range ordered structure. In contrast, the images for K-PABA (Fig. 5c, d) showed small stacks and some individual, thin flakes related to exfoliation or a departure from a layered structure, confirming that the long-range order of kaolinite was destroyed but the short-range order remained. The SEM results are direct evidence that the kaolinite layered structure was changed by PABA intercalation.

Fig. 5 SEM images of (a) K, (b) K-DMSO, and (c and d) K-PABA.

Structural Optimization

From the calculated chemical formula Al₂Si₂O₅(OH)₄⋅(PABA)_{0.7} of K-PABA, each unit cell contains a PABA molecule. The molecular dimension of PABA, measured between the *p*-substituted amino group hydrogen and the hydrogen atom of the amide group was determined to be \sim 7.9 Å (Fig. S3) using Material Studio 6.0 software. Therefore, based on the variations in the 7.3 Å interlayer spacing of the kaolinite after intercalation, each intercalated molecule was oriented at an angle of $\sim 70^{\circ}$ to the plane of the kaolinite layer. In fact, this conclusion agrees with the $50-75^\circ$ orientation angle that is normally assumed by hydroxyl groups at the surface of the kaolinite layer (Olejnik et al. [1968](#page-8-0); Gardolinski et al. [2000](#page-8-0); Kloprogge [2019\)](#page-8-0). Moreover, two orientations of PABA are possible between kaolinite layers because amide and amino groups on benzene rings have the ability to form hydrogen bonds with the kaolinite layer. In the structural optimizations (Fig. 6), the amino group close to the Si-sheet was labeled model A and that near the Al-sheet was marked as model B (Fig. S2). In the process of geometric optimization of K-PABA performed using the CASTEP module, all the atoms and unit-cell parameters (a, b, α, β, and γ) were relaxed, but the *c*-axis length was fixed at 14.5 Å.

Both optimization models (A and B) (Table S1) yielded similar crystal structure parameters. The remarkable difference was that the calculated final energy of model A was 166.6 kJ/ mol less than model B, which suggested that model A was more reasonable. The rationality of model A can be confirmed further by simulating XRD (Fig. S1), where the position of the 001 peak in the simulated (6.12 $^{\circ}2\theta$) patterns deviated from the experimental ones (6.12°2 θ) by <1%.

The structural parameters of optimized and crystalline PABA are given in Table S2. Some optimized bonds (C7– O1, C7–N1, and C4–N2) were longer than those in the crystalline state. In addition, angle 1 became larger and angle 2 became smaller, indicating that the guest molecule was subjected to a force in the direction of the c axis of kaolinite. This force was ascribed to the hydrogen-bond interactions between kaolinite and PABA. On the other hand, torsion angles observed in both states indicated that the benzene ring of PABA was not coplanar with two substituent groups, suggesting amino and amide groups were affected by different forces. The resulting differences of torsion angles provide strong evidence that PABA in K-PABAwas also affected by inorganic laminates, except for the intermolecular interactions of organic parts similar to those in the crystal state; in other words, strong hydrogen bond interactions exist between kaolinite and PABA, as well as between PABA molecules, indicating that both amino and amide groups participate in the interaction process.

With respect to $H \cdots Y$ hydrogen-bond studies, the bond distance was limited to $\langle 3.2 \text{ Å} \rangle$ and a minimum value for the X-H···Y angle was set as 90° (Schuster et al. [1976;](#page-8-0) Jeffrey [1997;](#page-8-0) Steiner [2002](#page-8-0); Desiraju & Steiner [2001;](#page-8-0) Benco et al. [2001\)](#page-7-0). Notable hydrogen bonds were observed in model A in three places: (1) inside kaolinite laminates, including the Al-sheet and Sisheet; (2) between PABA and kaolinite layers (PABAkaolinite), such as $N2-H\cdots O_{(Al\text{-sheet})}$, $N1\cdots H-O_{(Si\text{-sheet})}$, and $O1 \cdot \cdot \cdot H-O_{(Si-sheet)}$; and (3) between PABA molecules (PABA-PABA), i.e. $O1 \cdot H-N1$ (3a = 2.185 Å, 3b = 2.996 Å) of amide groups formed an infinite onedimensional chain along the a axis. Apparently, the hydrogen bonds of (1) were responsible for the stability

Fig. 6 The optimized structural model A (amino groups close to the Si-sheet) of K-PABA viewed along the b axis. Various hydrogen bonds were marked on the graph, where 1 and 2 refer, respectively, to intermolecular hydrogen bonds formed by amino groups with kaolinite and amide groups with kaolinite, while 3 refers to intermolecular hydrogen bonds between PABA molecules.

Fig. 7 The polarization–electric field (P-E) hysteresis loops of K, K-DMSO, and KPABA measured at room temperature.

of the inorganic layer. The latter two in (2) and (3) played an important role in the formation of K-PABA. As a consequence, the guest molecules were actually inclined between kaolinite layers, and formed an infinite two-dimensional network on the ac plane through the aforementioned two intermolecular hydrogen bonds, further revealing that an amide group is involved in the formation of hydrogen bonds of PABA-kaolinite and PABA-PABA, while the amino group only participates in that of PABA-kaolinite.

Ferroelectricity

A hysteresis loop is one of the prominent characteristics of ferroelectric materials, which usually means that the sample contains some macroscopic polarizations, and the macroscopic polarization axis can be reversed under the action of an external electric field. The polarization– electric field (P-E) measurements (Fig. 7) displayed a hysteresis loop of K-PABA powder at room temperature, 14 kV/cm electric field, and 10 Hz frequency, at which the saturation polarization strength (P_s) , residual polarization strength (P_r) , and coercive field (E_c) were 0.06 $μC/cm²$, 0.0352 $μC/cm²$, and 7.1 kV/cm, respectively. In contrast, pure kaolinite exhibits a linear hysteresis loop suggesting no ferroelectricity; while K-DMSO has a hysteresis loop (Zhao et al. [2012\)](#page-9-0), but the E_c of K-PABA is significantly larger, probably due to the larger size of the PABA molecule. In addition, the P_s of K-

Fig. 8 Schematic illustrations of possible dipole reversal in the PABA molecules by exposure to an applied AC electric field in the K-PABA sample. Arrows 1 and 2 indicate the intermolecular hydrogen bonds formed in PABA-kaolinite and PABA-PABA, respectively, while arrow 3 refers to the dipole of the whole K-PABA.

PABA is smaller than that of a typical ferroelectric crystal BaTiO₃ (Xiong et al. 2014).

Free PABA with high polarity has a permanent dipole along the axis from the amino group to the amide group, and this dipole becomes tilted at an angle of \sim 70^o relative to the plane of the kaolinite layer in K-PABA, as shown by arrow 1 in Fig. [8](#page-6-0). Arrow 2 refers to the dipole of intermolecular hydrogen bonds between PABA molecules on the a axis, so the macroscopic polarization axis of the whole K-PABA should be almost parallel to the c axis of kaolinite as indicated by arrow 3. In fact, the intermolecular hydrogen bond energy is usually ~10–65 kJ/mol (Horiuchi & Tokura [2008](#page-8-0); Szafrański & Katrusiak [2008\)](#page-8-0), which is relatively easily destroyed by an external electrics (Williams & Moore [1972](#page-9-0); Ye et al. [2008](#page-9-0); Cornelissen et al. 2019). On the other hand, the unit-cell volumes of K-PABA and kaolinite are known to be 756.19 \AA ³ and 327.84 \mathring{A}^3 , respectively; thus the interlayer space of the intercalated compound is 428.35 Å³ ($\Delta V = 751.19 - 327.84$ \AA ³), which is greater than the 167.54 \AA ³ of each PABA volume (molecular unit-cell volume is 335.08 \AA^3 , Z = 2) (Alléaume 1967; Berkovitch-Yellin et al. 1985). This implied that the kaolinite interlayer can provide a space for PABA to move, although the guest molecule cannot flip between kaolinite layers like small molecules (DMSO and urea) can, due to their large molecular size $(\sim 7.9 \text{ Å})$. For these reasons, when an external AC electric field was applied to K-PABA along the c axis, the intermolecular hydrogen bonds of PABA-kaolinite are reversed (arrow 1), while the original direction of the a axis was maintained (arrow 2) because it was almost perpendicular to the direction of the external electric field. As a result, the dipole of the entire K-PABA (arrow 3) was reversed under the action of the external AC electric field. Obviously, the real ferroelectric mechanism of K-PABA is more complicated than the above analysis, and further research is necessary.

CONCLUSIONS

In summary, autoclaving is an effective method to intercalate kaolinite with PABA at 180°C over 12 h. The acquisition of a K-PABA polar hybrid crystal further proved that the strategy of intercalating kaolinite with a polar guest is successful. The interlayer spacing, intercalation ratio, and mass-loss rate of K-PABA reached 14.5 Å, 78.4%, and 21.19%, respectively. Theoretical calculation disclosed correctly the arrangement of PABA between kaolinite layers. The intercalation of PABA not only changed the morphology and structure of kaolinite, but also generated the intermolecular hydrogen bonds in kaolinite-PABA and PABA-PABA, which lead to ferroelectricity of K-PABA. This work provided a useful exploration for the design and application of kaolinite hybrid ferroelectrics.

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