## Absorption Corrections for a Four-Quadrant SuperX EDS Detector

F. Yang<sup>1</sup>, F. Scheltens<sup>1</sup>, D. McComb<sup>1</sup>, D.B. Williams<sup>1</sup>, and M. De Graef<sup>2</sup>

Consider a four-quadrant detector consisting of four circular active regions of area  $A_q$  each, placed symmetrically around the sample, as shown schematically in Fig. 1(a). The sample holder is inserted from the right, and the quadrants are 90° apart, oriented symmetrically at  $\pm 45^{\circ}$  with respect to the primary tilt axis. The specimen tilt angles are labeled  $\alpha$  and  $\beta$ , with positive angles corresponding to counterclockwise rotations. Each detector quadrant is located above the plane of the specimen and is tilted from the vertical plane by an angle  $\delta_d$ ; the angle between the line connecting the center of a quadrant D with the eucentric point S and the horizontal plane is labeled  $\alpha_d$  (Fig. 1(b)). The active circular regions have a radius of  $R_d$ , and a distance to the eucentric point of  $r_d$ ; the detector opening angle is  $R = R_d/r_d$ . When  $\overline{R}$  is not negligible, as is the case for a SuperX detector, then the x-ray photon path length inside the sample becomes a function of the position on the detector where the pho-ton hits; the absorption correction factor must thus involve an integration over the detector surface area.

The path length  $\tau$  inside the sample for an x-ray photon leaving  $P_0$  and traveling towards the point  $P_1$  on the detector can be expressed as a fraction s of the distance between  $P_0$  and  $P_I$ :

$$au(x_d,z_d) = s(x_d,z_d)\sqrt{x_d^2 + z_d^2 + r_d^2} \quad ext{ with } \quad s(x_d,z_d) = -rac{\mathbf{n}\cdot\mathbf{P}_0}{\mathbf{n}\cdot(\mathbf{P}_1-\mathbf{P}_0)},$$

where  $(x_d, z_d)$  are the in-plane detector coordinates of the point  $P_0$  Using the quadrant numbering of Fig. 1(a), one can show that the thickness-integrated dimensionless absorption correction factor for quadrant i is given by:

$$C_i(\mu t) = \left[ \frac{1}{\pi \bar{R}^2} \iint_D d\bar{x} d\bar{z} \frac{1 - e^{-\mu t f_i(\bar{x}, \bar{z})}}{\mu t f_i(\bar{x}, \bar{z})} \right]^{-1},$$

$$f_i(\bar{x}, \bar{z}) = \frac{\sqrt{\bar{x}^2 + \bar{z}^2 + 1}}{a_i \bar{x} + b_i \bar{z} + c_i}$$

with

where

$$\begin{cases} a_i = s_i \sin \alpha \cos \beta + c_i \sin \beta; \\ b_i = \cos \delta_d \cos \alpha \cos \beta + \sin \delta_d (c_i \sin \alpha \cos \beta - s_i \sin \beta); \\ c_i = \sin \alpha_d \cos \alpha \cos \beta - \cos \alpha_d (c_i \sin \alpha \cos \beta - s_i \sin \beta), \end{cases}$$

and  $\bar{x} = x/r_d$  and  $\bar{z} = y/r_d$ . This integral poses no numerical difficulties, as the integrand is well behaved, even when the denominator of  $f_i$  vanishes (in which case the integrand equals unity). In the absence of sample tilt ( $\alpha = \beta = 0$ ), the expression for  $f_i$  reduces to

$$f_i(\bar{x}, \bar{z}) = \frac{z\sqrt{\bar{x}^2 + \bar{z}^2 + 1}}{\cos \delta_d \bar{z} + \sin \alpha_d},$$

which, in the limit of vanishing detector radius  $R_d$ , becomes

$$f_i = \frac{z}{\sin \alpha_d} = z \csc \alpha_d,$$

<sup>&</sup>lt;sup>1</sup> Dept. of Materials Science and Engineering, Ohio State Univ., Columbus OH 43210, USA

<sup>&</sup>lt;sup>2</sup> Dept. of Materials Science and Engineering, Carnegie Mellon Univ., Pittsburgh PA 15213, USA

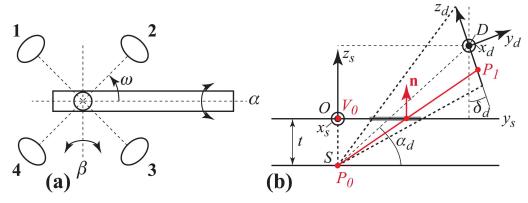
i.e., the standard result for a small distant detector. Since the four quadrant detectors are located symmetrically with respect to the specimen we have the following symmetry relations between the correction factors:

$$C_2(\alpha, \beta; \mu t) = C_1(\alpha, -\beta; \mu t), \quad C_3(\alpha, \beta; \mu t) = C_1(-\alpha, -\beta; \mu t), \quad C_4(\alpha, \beta; \mu t) = C_1(-\alpha, \beta; \mu t),$$

so that we only need to compute  $C_1(\alpha, \beta; \mu t)$  over the entire range of tilt angles. Fig. 2 shows a contour plot of the inverse correction factor  $1/C_1(\alpha, \beta; \mu t)$  as a function of tilt angles  $(\alpha, \beta)$  and for the detector parameters indicated in the upper left corner.

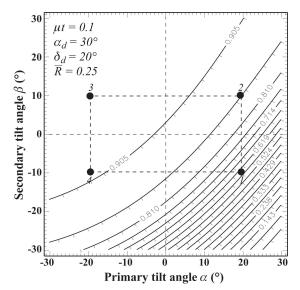
## References

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**Figure 1.** (a) Schematic representation of a double tilt sample holder and four quadrant detectors placed symmetrically around the specimen; (b) Schematic of the specimen with thickness t, and a single

circular quadrant detector



**Figure 2.** Contour plot of  $1/C_1$  ( $\alpha$ ,  $\beta$ ;  $\mu t$ ) for the detector parameters indicated in the upper left corner. The rectangle superimposed on the plot shows the symmetry relations between an arbitrary pair of angles ( $\alpha$ ,  $\beta$ ) and the corresponding points for the other three detector quadrants.